



COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL PROTECTION
AIR QUALITY PROGRAM

STATE ONLY NATURAL MINOR OPERATING PERMIT

Issue Date: December 30, 2025

Effective Date: December 31, 2025

Expiration Date: December 31, 2030

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.

State Only Permit No: 25-00995

Natural Minor

Federal Tax Id - Plant Code: 59-2554195-1

Owner Information

Name: ESSENTRA PLASTICS LLC DBA ESSENTRA COMPONENTS

Mailing Address: 3123 STATION RD
ERIE, PA 16510-6501

Plant Information

Plant: ESSENTRA COMPONENTS/MCCLELLAND AVE FAC

Location: 25 Erie County

25001 Erie City

SIC Code: 3089 Manufacturing - Plastics Products, Nec

Responsible Official

Name: BRIAN HART

Title: DIRECTOR OF OPERATIONS

Phone: (870) 580 - 5345

Email: brianhart@essentra.com

Permit Contact Person

Name: ROB ELCHYNSKI

Title: SITE DIRECTOR-OPERATIONS

Phone: (814) 969 - 5901

Email: RobElchynski@essentra.com

[Signature] _____

LORI L. MCNABB, NORTHWEST REGION AIR PROGRAM MANAGER



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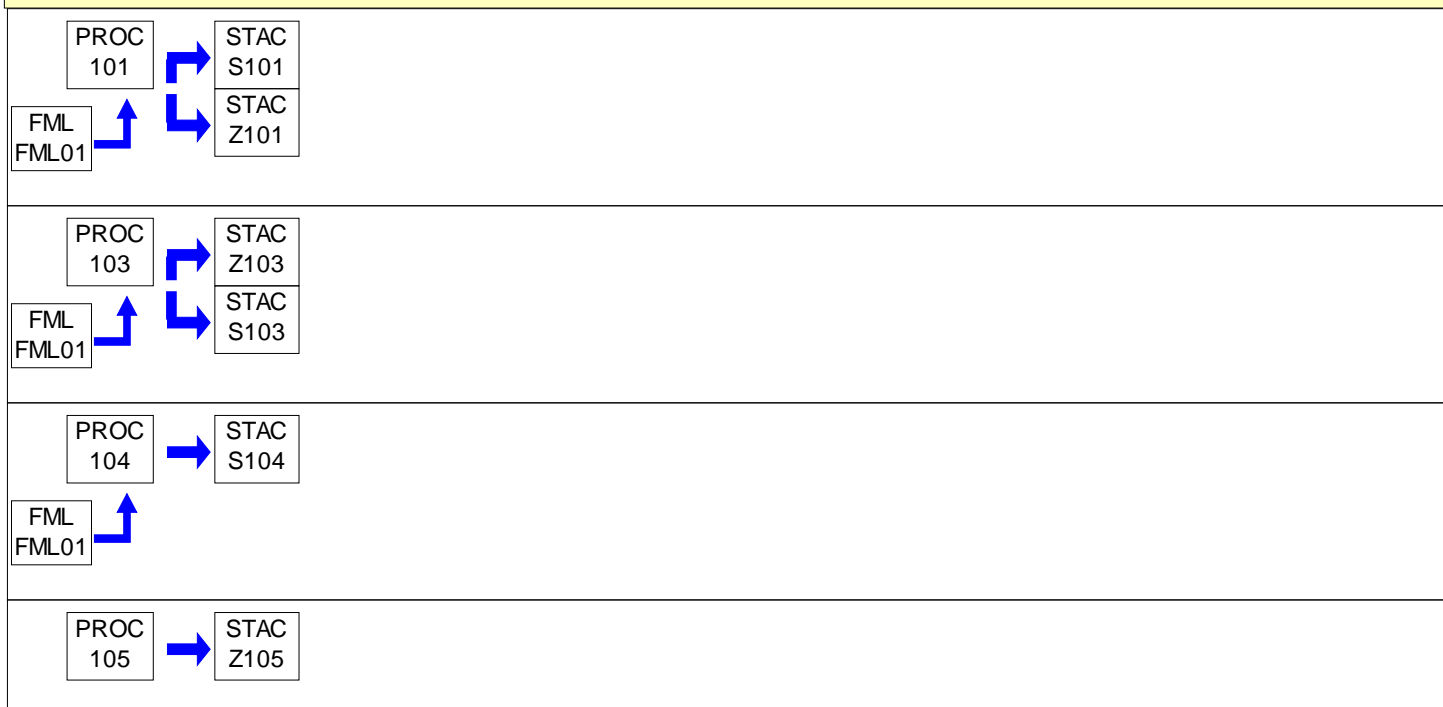
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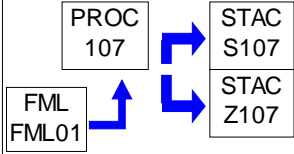
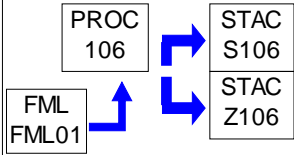
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Source ID	Source Name	Capacity/Throughput	Fuel/Material
101	PLASTISOL DIP LINE #1 (D1)	70.210 Lbs/HR	PLASTISOL
		2.000 MCF/HR	Natural Gas
103	PLASTISOL DIP LINE #3 (D3)	1.600 MCF/HR	Natural Gas
		82.190 Lbs/HR	PLASTISOL
104	NATURAL GAS HEATING FURNACE	3.130 MMBTU/HR	
		3.130 MCF/HR	Natural Gas
105	PARTS WASHER	1.000 Lbs/HR	
106	PLASTISOL DIP LINE #4 (D4)	1.600 MCF/HR	Natural Gas
		54.790 Lbs/HR	PLASTISOL
107	NEW PLASTISOL DIP LINE #5 (D5)	100.000 Lbs/HR	PLASTISOL
		6.100 MCF/HR	Natural Gas
FML01	NATURAL GAS PIPELINE		
S101	PLASTISOL DIP LINE #1 (D1) STACKS FOR NATURAL GAS OVENS (2)		
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Z107	PLASTISOL DIP LINE #5 (D5) - FUGITIVES		

PERMIT MAPS

**PERMIT MAPS**

**SECTION B. General State Only Requirements****#001 [25 Pa. Code § 121.1]****Definitions.**

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

#002 [25 Pa. Code § 127.446]**Operating Permit Duration.**

- (a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.
- (b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

#003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)]**Permit Renewal.**

- (a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.
- (b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.
- (c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office.
- (d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.
- (e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).
- (f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

#004 [25 Pa. Code § 127.703]**Operating Permit Fees under Subchapter I.**

- (a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year.
 - (1) For a synthetic minor facility, a fee equal to:
 - (i) Four thousand dollars (\$4,000) for calendar years 2021—2025.
 - (ii) Five thousand dollars (\$5,000) for calendar years 2026—2030.
 - (iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.
 - (2) For a facility that is not a synthetic minor, a fee equal to:

**SECTION B. General State Only Requirements**

- (i) Two thousand dollars (\$2,000) for calendar years 2021—2025.
- (ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026—2030.
- (iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.

(b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]**Transfer of Operating Permits.**

- (a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.
- (b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.
- (c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]**Inspection and Entry.**

- (a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:
 - (1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;
 - (2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;
 - (3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;
 - (4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.
- (b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.
- (c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

#007 [25 Pa. Code §§ 127.441 & 127.444]**Compliance Requirements.**

- (a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:
 - (1) Enforcement action

**SECTION B. General State Only Requirements**

(2) Permit termination, revocation and reissuance or modification

(3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

#008 [25 Pa. Code § 127.441]**Need to Halt or Reduce Activity Not a Defense.**

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

#009 [25 Pa. Code §§ 127.442(a) & 127.461]**Duty to Provide Information.**

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

#010 [25 Pa. Code § 127.461]**Revising an Operating Permit for Cause.**

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

(1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.

(2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.

(3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.

(4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]**Operating Permit Modifications**

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:

(b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless

**SECTION B. General State Only Requirements**

precluded by the Clean Air Act or its regulations.

(c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

(d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.

(e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#012 [25 Pa. Code § 127.441]**Severability Clause.**

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

#013 [25 Pa. Code § 127.449]**De Minimis Emission Increases.**

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NO_x from a single source during the term of the permit and 5 tons of NO_x at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM₁₀ from a single source during the term of the permit and 3.0 tons of PM₁₀ at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:

(1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.

**SECTION B. General State Only Requirements**

- (2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.
- (3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.
- (4) Space heaters which heat by direct heat transfer.
- (5) Laboratory equipment used exclusively for chemical or physical analysis.
- (6) Other sources and classes of sources determined to be of minor significance by the Department.
- (e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:
 - (1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.
 - (2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.
 - (3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.
- (f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.
- (g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.
- (h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

#014 [25 Pa. Code § 127.3]**Operational Flexibility.**

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

- (1) Section 127.14 (relating to exemptions)
- (2) Section 127.447 (relating to alternative operating scenarios)
- (3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)
- (4) Section 127.449 (relating to de minimis emission increases)
- (5) Section 127.450 (relating to administrative operating permit amendments)
- (6) Section 127.462 (relating to minor operating permit modifications)
- (7) Subchapter H (relating to general plan approvals and general operating permits)

**SECTION B. General State Only Requirements****#015 [25 Pa. Code § 127.11a]****Reactivation of Sources**

- (a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).
- (b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

#016 [25 Pa. Code § 127.36]**Health Risk-based Emission Standards and Operating Practice Requirements.**

- (a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].
- (b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

#017 [25 Pa. Code § 121.9]**Circumvention.**

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

#018 [25 Pa. Code §§ 127.402(d) & 127.442]**Reporting Requirements.**

- (a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.
- (b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.
- (c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:
- Regional Air Program Manager
PA Department of Environmental Protection
(At the address given in the permit transmittal letter, or otherwise notified)
- (d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.
- (e) Any records, reports or information submitted to the Department shall be available to the public except for such records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.

**SECTION B. General State Only Requirements****#019 [25 Pa. Code §§ 127.441(c) & 135.5]****Sampling, Testing and Monitoring Procedures.**

(a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.

(b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

#020 [25 Pa. Code §§ 127.441(c) and 135.5]**Recordkeeping.**

(a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:

- (1) The date, place (as defined in the permit) and time of sampling or measurements.
- (2) The dates the analyses were performed.
- (3) The company or entity that performed the analyses.
- (4) The analytical techniques or methods used.
- (5) The results of the analyses.
- (6) The operating conditions as existing at the time of sampling or measurement.

(b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.

(c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

#021 [25 Pa. Code § 127.441(a)]**Property Rights.**

This permit does not convey any property rights of any sort, or any exclusive privileges.

#022 [25 Pa. Code § 127.447]**Alternative Operating Scenarios.**

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.

#023 [25 Pa. Code § 121.7]**Prohibition of Air Pollution**

No person may permit air pollution as that term is defined in the Air Pollution Control Act (35 P.S. §§ 4001-4015).

**SECTION B. General State Only Requirements****#024 [25 Pa. Code §135.3]****Reporting**

(a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

#025 [25 Pa. Code §135.4]**Report Format**

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.

**SECTION C. Site Level Requirements****I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §121.7]****Prohibition of air pollution.**

No person may permit air pollution as that term is defined in the Air Pollution Control Act (35 P. S. § § 4001—4015).

002 [25 Pa. Code §123.1]**Prohibition of certain fugitive emissions**

No person may permit the emission into the outdoor atmosphere of fugitive air contaminant from a source other than the following:

- (1) Construction or demolition of buildings or structures.
- (2) Grading, paving and maintenance of roads and streets.
- (3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.
- (4) Clearing of land.
- (5) Stockpiling of materials.
- (6) Open burning operations.
- (7) Not applicable.
- (8) Not applicable.
- (9) Sources and classes of sources other than those identified in paragraphs (1)-(8), for which the operator has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:
 - (i) the emissions are of minor significance with respect to causing air pollution; and
 - (ii) the emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

003 [25 Pa. Code §123.2]**Fugitive particulate matter**

A person may not permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in §123.1(a)(1)—(9) [Section C, Condition #002] (relating to prohibition of certain fugitive emissions) if such emissions are visible at the point the emissions pass outside the person's property.

004 [25 Pa. Code §123.31]**Limitations**

A person may not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in such a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

005 [25 Pa. Code §123.41]**Limitations**

A person may not permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

- (1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.
- (2) Equal to or greater than 60% at any time.

**SECTION C. Site Level Requirements****# 006 [25 Pa. Code §123.42]****Exceptions**

The limitations of §123.41 (relating to limitations) shall not apply to a visible emission in any of the following instances:

- (1) When the presence of uncombined water is the only reason for failure of the emission to meet the limitations.
- (2) When the emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.
- (3) When the emission results from sources specified in §123.1 (a)(1)—(9) [Section C, Condition #002] (relating to prohibition of certain fugitive emissions).
- (4) Not applicable.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.**# 007 [25 Pa. Code §123.43]****Measuring techniques**

Visible emissions may be measured using either of the following:

- (1) A device approved by the Department and maintained to provide accurate opacity measurements.
- (2) Observers, trained and qualified to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.

IV. RECORDKEEPING REQUIREMENTS.**# 008 [25 Pa. Code §135.5]****Recordkeeping**

Source owners or operators shall maintain and make available upon request by the Department records including computerized records that may be necessary to comply with § § 135.3 and 135.21 (relating to reporting; and emission statements). These may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions. If direct recordkeeping is not possible or practical, sufficient records shall be kept to provide the needed information by indirect means.

V. REPORTING REQUIREMENTS.**# 009 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

[Plan Approval 25-00995E]

(a) The owner or operator shall notify the Department's Air Quality Program at 814-332-6940 during business hours or 800-541-2050 during non-business hours within twenty-four (24) hours of the discovery of any malfunction which results in, or may possibly be resulting in, the emission of air contaminants in excess of any application limitation specified herein. Following the telephone notification, a written notice must also be submitted to DEP as specified below.

(1) If the owner or operator is unable to provide notification by telephone to the appropriate Regional Office within twenty-four (24) hours of discovery of a malfunction due to a weekend or holiday, the notification shall be made to the Department by no later than 4 p.m. on the first business day for the Department following the weekend or holiday.

**SECTION C. Site Level Requirements**

(2) Any malfunction that poses an imminent danger to the public health, safety, welfare, or environment shall be reported by telephone to the Department and the County Emergency Management Agency immediately after the discovery of an incident. The owner or operator shall submit a written report of instances of such malfunctions to the Department within three (3) business days of the telephone report.

(3) Unless otherwise required by this plan approval, any other malfunctions shall be reported to the Department, in writing, within five (5) business days of malfunction discovery.

010 [25 Pa. Code §135.21]**Emission statements**

(a) Except as provided in subsection (d), this section applies to stationary sources or facilities:

(1) Located in an area designated by the Clean Air Act as a marginal, moderate, serious, severe or extreme ozone nonattainment area and which emit oxides of nitrogen or VOC.

(2) Not located in an area described in subparagraph (1) and included in the Northeast Ozone Transport Region which emit or have the potential to emit 100 tons or more oxides of nitrogen or 50 tons or more of VOC per year.

(b) The owner or operator of each stationary source emitting oxides of nitrogen or VOC's shall provide the Department with a statement, in a form as the Department may prescribe, for classes or categories of sources, showing the actual emissions of oxides of nitrogen and VOCs from that source for each reporting period, a description of the method used to calculate the emissions and the time period over which the calculation is based. The statement shall contain a certification by a company officer or the plant manager that the information contained in the statement is accurate.

(c) Annual emission statements are due by March 1 for the preceding calendar year beginning with March 1, 1993, for calendar year 1992 and shall provide data consistent with requirements and guidance developed by the EPA. The guidance document is available from: United States Environmental Protection Agency, 401 M. Street, S.W., Washington, D.C. 20460. The Department may require more frequent submittals if the Department determines that one or more of the following applies:

(1) A more frequent submission is required by the EPA.

(2) Analysis of the data on a more frequent basis is necessary to implement the requirements of the act.

(d) Subsection (a) does not apply to a class or category of stationary sources which emits less than 25 tons per year of VOC's or oxides of nitrogen, if the Department in its submissions to the Administrator of the EPA under section 182(a)(1) or (3)(B)(ii) of the Clean Air Act (42 U.S.C.A. 7511a(a)(1) or (3)(B)(ii)) provides an inventory of emissions from the class or category of sources based on the use of the emission factors established by the Administrator or other methods acceptable to the Administrator. The Department will publish in the Pennsylvania Bulletin a notice of the lists of classes or categories of sources which are exempt from the emission statement requirement under this subsection.

011 [25 Pa. Code §135.3]**Reporting**

(a) A person who owns or operates a source to which this chapter applies, and who has previously been advised by the Department to submit a source report, shall submit by March 1 of each year a source report for the preceding calendar year. The report shall include information for all previously reported sources, new sources which were first operated during the proceeding calendar year and sources modified during the same period which were not previously reported.

(b) A person who receives initial notification by the Department that a source report is necessary shall submit an initial source report within 60 days after receiving the notification or by March 1 of the year following the year for which the report is required, whichever is later.

(c) A source owner or operator may request an extension of time from the Department for the filing of a source report, and the Department may grant the extension for reasonable cause.

**SECTION C. Site Level Requirements****# 012 [25 Pa. Code §135.4]****Report format**

Source reports shall contain sufficient information to enable the Department to complete its emission inventory. Source reports shall be made by the source owner or operator in a format specified by the Department.

VI. WORK PRACTICE REQUIREMENTS.**# 013 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

A person responsible for any source specified in §123.1 (a)(1)—(9) [Section C, Condition #002] shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions shall include, but not be limited to, the following:

- (1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads, or the clearing of land.
- (2) Application of asphalt, oil, water or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.
- (3) Paving and maintenance of roadways.
- (4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

014 [25 Pa. Code §129.14]**Open burning operations**

- (a) Air basins. No person may permit the open burning of material in an air basin.
- (b) Not applicable.
- (c) Exceptions: The requirements of subsections (a) and (b) do not apply where the open burning operations result from:
 - (1) A fire set to prevent or abate a fire hazard, when approved by the Department and set by or under the supervision of a public officer.
 - (2) A fire set for the purpose of instructing personnel in fire fighting, when approved by the Department.
 - (3) A fire set for the prevention and control of disease or pests, when approved by the Department.
 - (4) Not applicable.
 - (5) Not applicable.
 - (6) A fire set solely for recreational or ceremonial purposes.
 - (7) A fire set solely for cooking food.
- (d) Clearing and grubbing wastes. The following is applicable to clearing and grubbing wastes:
 - (1) As used in this subsection the following terms shall have the following meanings:

Air curtain destructor -- A mechanical device which forcefully projects a curtain of air across a pit in which open burning is being conducted so that combustion efficiency is increased and smoke and other particulate matter are contained.

Clearing and grubbing wastes -- Trees, shrubs, and other native vegetation which are cleared from land during or prior to

**SECTION C. Site Level Requirements**

the process of construction. The term does not include demolition wastes and dirt laden roots.

(2) Subsection (a) notwithstanding, clearing and grubbing wastes may be burned in a basin subject to the following requirements:

(i) Air curtain destructors shall be used when burning clearing and grubbing wastes.

(ii) Each proposed use of air curtain destructors shall be reviewed and approved by the Department in writing with respect to equipment arrangement, design and existing environmental conditions prior to commencement of burning. Proposals approved under this subparagraph need not obtain plan approval or operating permits under Chapter 127 (relating to construction modification, reactivation and operation of sources).

(iii) Approval for use of an air curtain destructor at one site may be granted for a specified period not to exceed 3 months, but may be extended for additional limited periods upon further approval by the Department.

(iv) The Department reserves the right to rescind approval granted if a determination by the Department indicates that an air pollution problem exists.

(3) Not applicable.

(4) During an air pollution episode, open burning is limited by Chapter 137 (relating to air pollution episodes) and shall cease as specified in such chapter.

[This permit does not constitute authorization to burn solid waste pursuant to Section 610(3) of the Solid Waste Management Act, 35 P.S. Section 6018.610(3), or any other provision of the Solid Waste Management Act.]

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IX. COMPLIANCE SCHEDULE.

No compliance milestones exist.

**SECTION D. Source Level Requirements**

Source ID: 101

Source Name: PLASTISOL DIP LINE #1 (D1)

Source Capacity/Throughput:

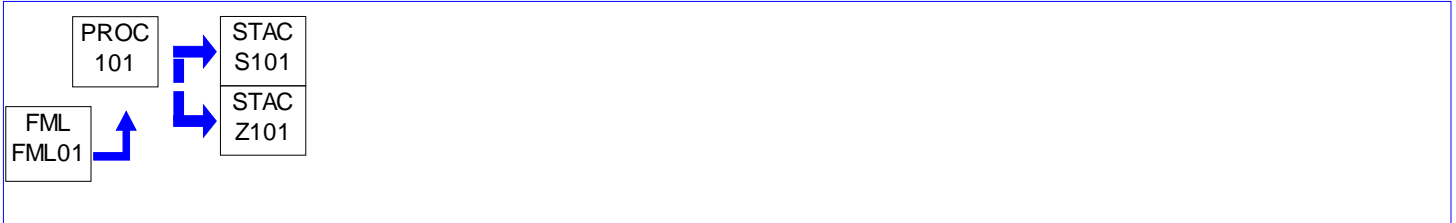
70.210 Lbs/HR

PLASTISOL

2.000 MCF/HR

Natural Gas

Conditions for this source occur in the following groups: PLASTISOL DIP OPERATIONS

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The maximum allowable emissions from the Preheat Oven and Curing Oven combined are the following:

- (1) NO_x: 0.876 tpy based on a 12-month rolling total;
- (2) VOC: 0.048 tpy based on a 12-month rolling total;
- (3) CO: 0.736 tpy based on a 12-month rolling total;
- (4) PM_{PM10}/PM_{2.5}: 0.066 tpy based on a 12-month rolling total.

[From Plan approval 25-995C, Section D, Source 101, Condition # 001(c).]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements****VII. ADDITIONAL REQUIREMENTS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements**

Source ID: 103

Source Name: PLASTISOL DIP LINE #3 (D3)

Source Capacity/Throughput:

1.600 MCF/HR

Natural Gas

82.190 Lbs/HR

PLASTISOL

Conditions for this source occur in the following groups: PLASTISOL DIP OPERATIONS

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The maximum allowable emissions from the Preheat Oven and Curing Oven combined are the following:

- (1) NO_x: 0.702 tpy based on a 12-month rolling total;
- (2) VOC: 0.038 tpy based on a 12-month rolling total;
- (3) CO: 0.59 tpy based on a 12-month rolling total;
- (4) PM_{PM10}/PM_{2.5}: 0.054 tpy based on a 12-month rolling total.

[From Plan approval 25-995C, Section D, Source 103, Condition # 001(c).]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements****VII. ADDITIONAL REQUIREMENTS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements**

Source ID: 104

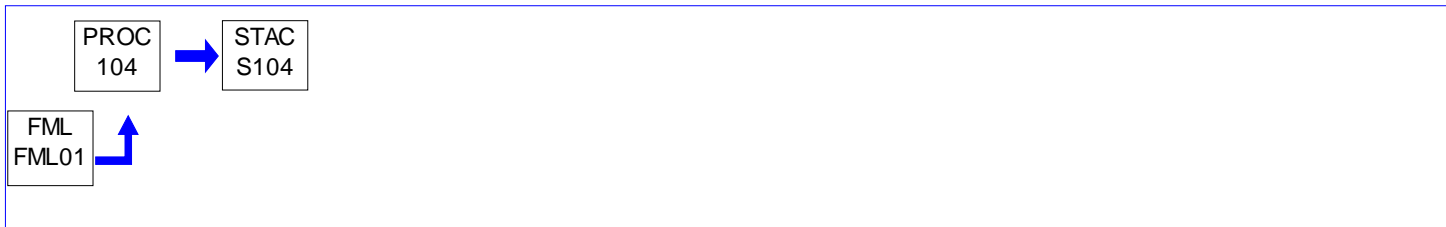
Source Name: NATURAL GAS HEATING FURNACE

Source Capacity/Throughput:

3.130 MMBTU/HR

3.130 MCF/HR

Natural Gas

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.13]****Processes**

No person may permit the emission into the outdoor atmosphere of particulate matter from any process in a manner that the concentration of particulate matter in the effluent gas exceeds 0.04 grain per dry standard cubic foot, when the effluent gas volume is less than 150,000 dry standard cubic feet per minute.

002 [25 Pa. Code §123.21]**General**

No person may permit the emission into the outdoor atmosphere of sulfur oxides from a source in a manner that the concentration of the sulfur oxides, expressed as SO₂, in the effluent gas exceeds 500 parts per million, by volume, dry basis.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall operate and maintain this source in accordance to the manufacturer's specifications.

**SECTION D. Source Level Requirements****VII. ADDITIONAL REQUIREMENTS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

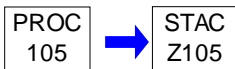
**SECTION D. Source Level Requirements**

Source ID: 105

Source Name: PARTS WASHER

Source Capacity/Throughput:

1.000 Lbs/HR

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The source shall be maintained and operated in accordance with equipment manufacturer's specifications and good air pollution control practices.

002 [25 Pa. Code §129.63]**Degreasing operations**

(a) Cold cleaning machines. Except for those subject to the Federal National emissions standards for hazardous air pollutants (NESHAP) for halogenated solvent cleaners under 40 CFR Part 63 (relating to National emission standards for hazardous air pollutants for source categories), this subsection applies to cold cleaning machines that use 2 gallons or more of solvents containing greater than 5% VOC content by weight for the cleaning of metal parts.

(1) Immersion cold cleaning machines shall have a freeboard ratio of 0.50 or greater.

(2) Immersion cold cleaning machines and remote reservoir cold cleaning machines shall:

(i) Have a permanent, conspicuous label summarizing the operating requirements in paragraph (3). In addition, the label shall include the following discretionary good operating practices:

(A) Cleaned parts should be drained at least 15 seconds or until dripping ceases, whichever is longer. Parts

**SECTION D. Source Level Requirements**

having cavities or blind holes shall be tipped or rotated while the part is draining. During the draining, tipping or rotating, the parts should be positioned so that solvent drains directly back to the cold cleaning machine.

(B) When a pump-agitated solvent bath is used, the agitator should be operated to produce a rolling motion of the solvent with no observable splashing of the solvent against the tank walls or the parts being cleaned.

(C) Work area fans should be located and positioned so that they do not blow across the opening of the degreaser unit.

(ii) Be equipped with a cover that shall be closed at all times except during cleaning of parts or the addition or removal of solvent. For remote reservoir cold cleaning machines which drain directly into the solvent storage reservoir, a perforated drain with a diameter of not more than 6 inches shall constitute an acceptable cover.

(3) Cold cleaning machines shall be operated in accordance with the following procedures:

(i) Waste solvent shall be collected and stored in closed containers. The closed containers may contain a device that allows pressure relief, but does not allow liquid solvent to drain from the container.

(ii) Flushing of parts using a flexible hose or other flushing device shall be performed only within the cold cleaning machine. The solvent spray shall be a solid fluid stream, not an atomized or shower spray.

(iii) Sponges, fabric, wood, leather, paper products and other absorbent materials may not be cleaned in the cold cleaning machine.

(iv) Air agitated solvent baths may not be used.

(v) Spills during solvent transfer and use of the cold cleaning machine shall be cleaned up immediately.

(4) After December 22, 2002, a person may not use, sell or offer for sale for use in a cold cleaning machine any solvent with a vapor pressure of 1.0 millimeter of mercury (mm Hg) or greater and containing greater than 5% VOC by weight, measured at 20°C (68°F) containing VOCs.

(5) On and after December 22, 2002, a person who sells or offers for sale any solvent containing VOCs for use in a cold cleaning machine shall provide, to the purchaser, the following written information:

(i) The name and address of the solvent supplier.

(ii) The type of solvent including the product or vendor identification number.

(iii) The vapor pressure of the solvent measured in mm hg at 20°C (68°F).

(6) A person who operates a cold cleaning machine shall maintain for at least 2 years and shall provide to the Department, on request, the information specified in paragraph (5). An invoice, bill of sale, certificate that corresponds to a number of sales, Material Safety Data Sheet (MSDS), or other appropriate documentation acceptable to the Department may be used to comply with this section.

(7) Paragraph (4) does not apply:

(i) To cold cleaning machines used in extreme cleaning service.

(ii) If the owner or operator of the cold cleaning machine demonstrates, and the Department approves in writing, that compliance with paragraph (4) will result in unsafe operating conditions.

(iii) To immersion cold cleaning machines with a freeboard ratio equal to or greater than 0.75.

**SECTION D. Source Level Requirements**

(b) - (e) Not applicable.

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements**

Source ID: 106

Source Name: PLASTISOL DIP LINE #4 (D4)

Source Capacity/Throughput:

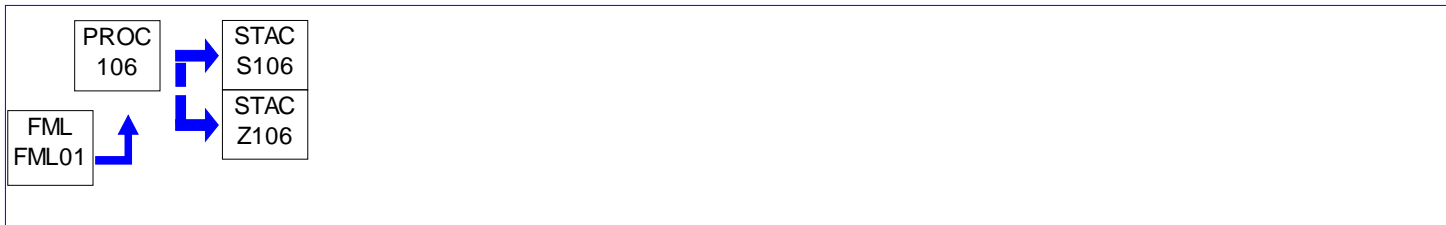
1.600 MCF/HR

Natural Gas

54.790 Lbs/HR

PLASTISOL

Conditions for this source occur in the following groups: PLASTISOL DIP OPERATIONS

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The maximum allowable VOC emissions from the plastisol dip line (D4) from Source 106 is:

- (a) 1.10 pounds per hour; and
- (b) 4.795 tons in any 12-month rolling period.

[From Plan approval 25-995C, Section D, Source 106, Condition # 001(a).]

002 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

The maximum allowable emissions from the Preheat Oven and Curing Oven combined are the following:

- (1) NOx: 0.658 tpy based on a 12-month rolling total
- (2) VOC: 0.036 tpy based on a 12-month rolling total
- (3) CO: 0.552 tpy based on a 12-month rolling total
- (4) PM/PM10/PM2.5: 0.050 tpy based on a 12-month rolling total

[From Plan approval 25-995C, Section D, Source 106, Condition # 001(d).]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements****V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

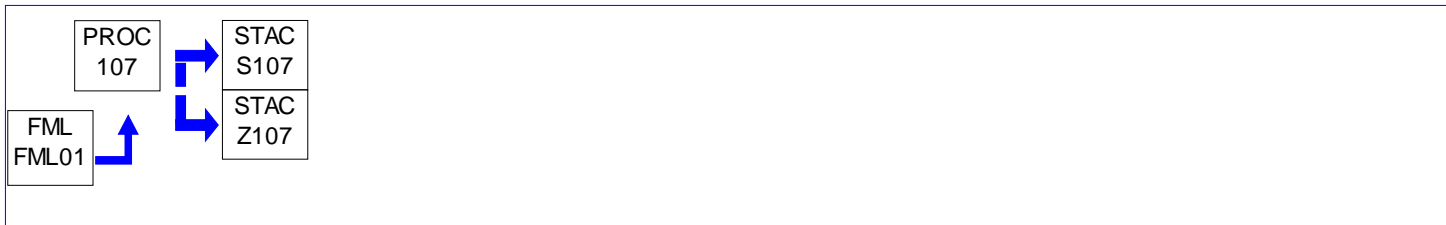
**SECTION D. Source Level Requirements**

Source ID: 107

Source Name: NEW PLASTISOL DIP LINE #5 (D5)

Source Capacity/Throughput:	100.000 Lbs/HR	PLASTISOL
	6.100 MCF/HR	Natural Gas

Conditions for this source occur in the following groups: PLASTISOL DIP OPERATIONS

**I. RESTRICTIONS.****Emission Restriction(s).**
001 [25 Pa. Code §127.12b]
Plan approval terms and conditions.

[Plan Approval 25-00995E]

The maximum allowable VOC emissions from the plastisol dip line (D5) from Source 107 is:

- (1) 2.00 pounds per hour; and
- (2) 8.78 tons per year in any 12-month rolling period.

002 [25 Pa. Code §127.12b]
Plan approval terms and conditions.

[Plan Approval 25-00995E]

The maximum allowable emissions from the Preheat Oven and Curing Oven combined are the following:

- (1) NOx: 0.44 tpy based on a 12-month rolling total
- (2) VOC: 0.02 tpy based on a 12-month rolling total
- (3) CO: 0.37 tpy based on a 12-month rolling total
- (4) PM/PM10/PM2.5: 0.03 tpy based on a 12-month rolling total

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements****V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION E. Source Group Restrictions.**

Group Name: PLASTISOL DIP OPERATIONS

Group Description: Lines 1, 3, 4, and 5 consisting of: Pre-heat Ovens, Dip Tanks, Curing Ovens, Quench Tanks, & Mc

Sources included in this group

ID	Name
101	PLASTISOL DIP LINE #1 (D1)
103	PLASTISOL DIP LINE #3 (D3)
106	PLASTISOL DIP LINE #4 (D4)
107	NEW PLASTISOL DIP LINE #5 (D5)

I. RESTRICTIONS.**Emission Restriction(s).****# 001 [25 Pa. Code §123.21]****General**

No person may permit the emission into the outdoor atmosphere of sulfur oxides from a source in a manner that the concentration of the sulfur oxides, expressed as SO₂, in the effluent gas exceeds 500 parts per million, by volume, dry basis.

002 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

Particulate matter emissions from the sources shall not exceed 0.02 grains per dry standard cubic foot (0.02 gr/dscf).

[From Plan Approvals 25-995A, 25-995B and 25-995E. Compliance with this condition assures compliance with the applicable provisions found in 25 Pa. Code § 123.13.]

003 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

[Plan Approval 25-00995E]

The maximum allowable VOC emissions from the plastisol dip lines (Source 101 - D1, Source 103 - D3, Source 106 - D4, and Source 107 - D5 combined) at the facility is the following:

- (a) 6.18 pounds per hour; and
- (b) 27.05 tons in any 12-month rolling period.

004 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

[Plan Approval 25-00995E]

The maximum allowable HAP emissions for the plastisol dip lines (Source 101 - D1, Source 103 - D3, Source 106 - D4, and Source 107 - D5) at the facility is:

- (a) 0.31 pounds per hour; and
- (b) 1.35 tons per year in any 12-month rolling period.

Throughput Restriction(s).**# 005 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

[Plan Approval 25-00995E]

- (a) The permittee shall limit the throughput of plastisol to
 - less than 2,693,400 pounds per year based on a 12-month rolling total for Source 101, 103, 106, 107 combined.
- (b) The permittee shall limit the VOC content of each plastisol material used in Sources 101, 103, 106, 107 to

**SECTION E. Source Group Restrictions.**

- less than 2% by weight.

(c) The permittee shall limit the HAP content of each plastisol material used in Sources 101, 103, 106, 107 to

- less than 0.1% by weight.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.**# 006 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

[Plan Approval 25-00995E]

(a) The permittee shall maintain the following records:

- (1) Daily throughput of plastisol in pounds per day;
- (2) - (3) [Reserved]

(4) The latest letter from the manufacturer stating the VOC and HAP content of the plastisol used at the facility is less than 2% for VOC and 0.1% for HAPs. [Compliance with this condition is based on the 11/7/2025 letter from Calhoun Plastics & Chemicals Inc.]

(b) The daily log of plastisol usage shall be maintained and kept on file for at least 5 years and made available to Department personnel upon request.

(c) The monthly VOC and HAP emissions shall be determined by the plastisol usage and the associated emissions.

(d) At the end of each month, the monthly total VOC emissions and HAP emissions from the plastisol dip operations shall be recorded and added to the previous 11 months totals to calculate the 12-consecutive month totals for VOCs and HAPs.

(e) The permittee shall maintain a record of the monthly natural gas usage for the pre-heat and curing ovens associated with Sources 101, 103, 106, and 107. The monthly log shall be maintained and kept on file for at least five years and made available to Department personnel upon request.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 007 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The sources shall be maintained and operated in accordance with equipment manufacturers' specifications and good air pollution control practices.

[From Plan Approval 25-995B and 25-995E]

**SECTION E. Source Group Restrictions.****VII. ADDITIONAL REQUIREMENTS.****# 008 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) The sources in this group are subject to the provisions of Plan Approval 25-00995E, the conditions of which are incorporated into this permit. Plan approval 25-00995E will expire July 31, 2026. Any violation of the plan approval would also be deemed a violation of this Title V Operating Permit.

**SECTION F. Alternative Operation Requirements.**

No Alternative Operations exist for this State Only facility.

**SECTION G. Emission Restriction Summary.**

Source Id	Source Description		
101	PLASTISOL DIP LINE #1 (D1)		
Emission Limit		Pollutant	
0.736	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	CO
0.310	Lbs/Hr	for Sources 101, 103, 106, & 107 combined	Hazardous Air Pollutants
1.350	Tons/Yr	based on a 12-month rolling total (for Sources 101, 103, 106, & 107 combined)	Hazardous Air Pollutants
0.876	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	NOX
0.066	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	PM10
0.066	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	PM2.5
500.000	PPMV		SOX
0.020	gr/DRY FT3		TSP
0.066	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	TSP
0.048	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	VOC
6.180	Lbs/Hr	for Sources 101, 103, 106 & 107 combined	VOC
27.050	Tons/Yr	based on a 12-month rolling total (for Sources 101, 103, 106. & 107 combined) 12-month rolling period.	VOC
103	PLASTISOL DIP LINE #3 (D3)		
Emission Limit		Pollutant	
0.590	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	CO
0.310	Lbs/Hr	for Sources 101, 103, 106, & 107 combined	Hazardous Air Pollutants
1.350	Tons/Yr	based on a 12-month rolling total (for Sources 101, 103, 106, & 107 combined)	Hazardous Air Pollutants
0.702	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	NOX
0.054	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	PM10
0.054	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	PM2.5
500.000	PPMV		SOX
0.020	gr/DRY FT3		TSP
0.054	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	TSP
0.038	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	VOC
6.180	Lbs/Hr	for Sources 101, 103, 106 & 107 combined	VOC
27.050	Tons/Yr	based on a 12-month rolling total (for Sources 101, 103, 106. & 107 combined) 12-month rolling period.	VOC
104	NATURAL GAS HEATING FURNACE		
Emission Limit		Pollutant	
500.000	PPMV		SOX
0.040	gr/DRY FT3		TSP

**SECTION G. Emission Restriction Summary.**

Source Id	Source Description		
106	PLASTISOL DIP LINE #4 (D4)		
Emission Limit		Pollutant	
0.552	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	CO
0.310	Lbs/Hr	for Sources 101, 103, 106, & 107 combined	Hazardous Air Pollutants
1.350	Tons/Yr	based on a 12-month rolling total (for Sources 101, 103, 106, & 107 combined)	Hazardous Air Pollutants
0.658	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	NOX
0.050	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	PM10
0.050	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	PM2.5
500.000	PPMV		SOX
0.020	gr/DRY FT3		TSP
0.050	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	TSP
0.036	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	VOC
1.100	Lbs/Hr	Source 106	VOC
4.795	Tons/Yr	Source 106	VOC
6.180	Lbs/Hr	for Sources 101, 103, 106 & 107 combined	VOC
27.050	Tons/Yr	based on a 12-month rolling total (for Sources 101, 103, 106. & 107 combined) 12-month rolling period.	VOC
107	NEW PLASTISOL DIP LINE #5 (D5)		
Emission Limit		Pollutant	
0.370	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	CO
0.310	Lbs/Hr	for Sources 101, 103, 106, & 107 combined	Hazardous Air Pollutants
1.350	Tons/Yr	based on a 12-month rolling total (for Sources 101, 103, 106, & 107 combined)	Hazardous Air Pollutants
0.440	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	NOX
500.000	PPMV		SOX
0.020	gr/DRY FT3		TSP
0.030	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	TSP
0.020	Tons/Yr	for Preheat & Curing Oven combined based on a 12-month rolling total	VOC
2.000	Lbs/Hr	Dlp Line 5 (D5)	VOC
6.180	Lbs/Hr	for Sources 101, 103, 106 & 107 combined	VOC
8.780	Tons/Yr	Dip Line 5 (D5)	VOC
27.050	Tons/Yr	based on a 12-month rolling total (for Sources 101, 103, 106. & 107 combined) 12-month rolling period.	VOC

**SECTION G. Emission Restriction Summary.****Site Emission Restriction Summary**

Emission Limit	Pollutant
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**SECTION H. Miscellaneous.**

(a) This facility is located at 2614 McClelland Avenue, Erie, PA 16510. The corporate offices are located at the main plant at 3123 Station Road in Erie.

(b) The Capacity/Throughput numbers listed in Section A, the Site Inventory List, and provided in Section D of this permit for individual sources are for informational purposes only and are not to be considered enforceable limits. Enforceable emission limits are listed in the Restrictions section for each source and source group and in Section C. The emission limitations contained in Section G of this permit are for informational purposes and are not to be considered as enforceable limits.

(c) Abbreviations used in this permit:

Schematics:

FML: Fuel material location
CU: Combustion Unit
PROC: Process
CNTL: Control device
STAC: Stack. The stack can represent either the emission point or fugitive emissions in a permit map.

Pollutants:

CO: Carbon Monoxide
NOx: Nitrogen Oxides
SOx: Sulfur Oxides
TSP: Total Suspended Particulate
VOC: Volatile Organic Compounds
HAP: Hazardous Air Pollutant

Source ID: Department assigned ID number for the source

Source Name: Department assigned name for the source

Capacity/Throughput: The maximum rated capacity or throughput for the source. The maximum rated capacity or throughput is not considered an enforceable limit. Enforceable limits are contained within the conditions of the permit.

Fuel/Material: The fuel/material assigned to SCC for the source

(d) All reports, submittals, and other communications required by this permit shall be submitted to the following office.

Bureau of Air Quality
Department of Environmental Protection
230 Chestnut Street
Meadville, PA 16335
814-332-6940 (phone)
814-332-6121 (fax)
Office Hours 8 a.m. - 4 p.m.
800-541-2050 (after hours)

Spills and other emergencies should be reported immediately to DEP by telephone at 800-541-2050.

(e) The following sources/activities have been determined to be of minor significance with respect to emissions of regulated air pollutants and have no applicable emission, testing, monitoring, recordkeeping, or reporting requirements.

- McLube 1829 Usage. This product is used as a mold release coating.

(f) Source 101, Plastisol Dip Line #1, installed in 1994, and modified under plan approval 25-995C, is comprised of the following sources and/or activities:

- (1) Natural Gas Pre-heat Oven #1 - a 1,000,000 Btu/hr Thermo-variation Engineering unit;
- (2) Mold Release Dip Tank ;
- (3) Plastisol Dip Tanks Line #1, consisting of 3 tanks of liquid thermoset PVC resin;
- (4) Natural Gas Curing Oven #1 - a 1,000,000 Btu/hr Thermo-variation Engineering unit;
- (5) Quench Tank.

(g) Source 103, Plastisol Dip Line #3, installed in 1998, is comprised of the following sources and/or activities:

- (1) Natural Gas Pre-heat Oven #3 - a 800,000 Btu/hr Thermo-variation Engineering unit;

**SECTION H. Miscellaneous.**

- (2) Mold Release Dip Tank;
- (3) Plastisol Dip Tank Line #3; consisting of 4 tanks of liquid thermoset PVC resin;
- (4) Natural Gas Curing Oven #3 - a 800,000 Btu/hr Thermo-variation Engineering unit;
- (5) Quench Tank.

(h) Source 106, Plastisol Dip Line #4, installed in 2015 as authorized by plan approval 25-955B, is comprised of the following sources and/or activities:

- (1) Natural Gas Pre-heat Oven #4 rated at 750,000 Btu/hr;
- (2) Mold Release Dip Tank;
- (3) Plastisol Dip Tank Line #3; consisting of 4 tanks of liquid thermoset PVC resin;
- (4) Natural Gas Curing Oven #4 rated at 750,000 Btu/hr;
- (5) Quench Tank.

(i) This permit was reissued on April 13, 2009. The permit will expire on March 31, 2014.

(j) This permit renewal effective July 15, 2014, is issued on July 15, 2014.

(k) This permit was amended on March 21, 2017 to incorporate the requirements of plan approval 25-995B.

(l) This permit renewal, effective December 23, 2019, is issued on December 23, 2019. The following action is processed with this renewal.

- a request for administrative amendment to change the responsible official to plant manager, Steven Derdzinski.

(m) This permit was administratively amended on May 3, 2021 to incorporate the conditions of plan approval 25-995D and to update the permit contact.

(n) This permit was administratively amended on April 1, 2022 to incorporate the change of responsible official.

(o) This permit was renewed on December 30, 2025 with an effective date of December 31, 2025 and an expiration of December 31, 2030.



***** End of Report *****
